

AMENDMENTS TO THE CLAIMS

1. (Currently Amended) A process for manufacturing and filling flexible pouches, the process comprising:

blow molding a preform having a neck portion into a flexible pouch having a neck portion;

filling said flexible pouch with a desired product;

closing or capping the filled pouch; and

placing the filled pouch in a rigid container;

wherein the neck portion of the preform and pouch are used to handle the preform and pouch throughout the process;

and wherein the pouch is not self-supportive.

2. (Original) The process of Claim 1 wherein said process further comprises decorating and/or dressing the pouch.

3. (Original) The process of Claim 2 wherein said pouch is filled prior to decorating and/or dressing of the pouch.

4. (Canceled)

5. (Canceled)

6. (Original) The process of Claim 1 wherein said rigid container is a box.

7. (Original) The process of Claim 1 wherein said pouch has at least one layer.

8. (Original) The process of Claim 7 wherein at least one layer comprises polyethylene terephthalate or polypropylene.

9. (Original) The process of Claim 1 wherein said pouch has one or more exterior layers comprising a material selected from the group consisting of polyethylene, polypropylene, modified polyolefins, modified elastomers, polystyrene, thermoplastic polyurethane, copolyester barrier materials, phenoxy-type thermoplastics, polyamides, polyethylene naphthalate, polyethylene naphthalate copolymers, polyethylene naphthalate/polyethylene terephthalate blends, polyethylene terephthalate, compatibilized polymer blends, and combinations thereof.

10. (Currently Amended) An apparatus for making and filling flexible pouches comprising:

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a handling system that conveys preforms and/or flexible pouches through a manufacturing and filling system; and

a manufacturing system comprising a blow molding machine;

a filling system comprising:

a filling machine; and

a closing or capping machine;

wherein the handling system conveys the preforms and flexible pouches throughout the manufacturing and filling systems by the neck portion and releases the neck portion thereafter; and

wherein the handling system places the flexible pouches in a rigid container.

11. (Original) The apparatus of Claim 10 wherein said blow molding machine blow molds a preform with a neck into a flexible pouch having a neck.

12. (Original) The apparatus of Claim 10 wherein said filling machine fills a flexible pouch with a desired product.

13. (Original) The apparatus of Claim 10 wherein said closing or capping machine closes a filled flexible pouch.

14. (Original) The apparatus of Claim 10 wherein said apparatus further comprises a system which decorates and/or dresses the flexible pouch.

15. (Original) The apparatus of Claim 14 wherein said system which decorates and/or dresses the pouch is placed before the filling system.

16. (Original) The apparatus of Claim 10 wherein said apparatus further comprises a system which places the flexible pouch into a rigid container.

17. (Original) The apparatus of Claim 16 wherein said system which places the flexible pouch into a rigid container is placed before the filling system.

18. (Original) The apparatus of Claim 16 wherein said rigid container is a box.

19. (Original) The apparatus of Claim 10 wherein said pouch has at least one layer.

20. (Original) The apparatus of Claim 19 wherein at least one layer comprises polyethylene terephthalate or polypropylene.

21. (Original) The apparatus of Claim 10 wherein said pouch has one or more exterior layers comprising a material selected from the group consisting of polyethylene, polypropylene,

modified polyolefins, modified elastomers, polystyrene, thermoplastic polyurethane, copolyester barrier materials, phenoxy-type thermoplastics, polyamides, polyethylene naphthalate, polyethylene naphthalate copolymers, polyethylene naphthalate/polyethylene terephthalate blends, polyethylene terephthalate, compatibilized polymer blends, and combinations thereof.

22. (Currently Amended) A process for manufacturing and filling flexible pouches, the process comprising:

placing a preform having a neck portion into a handling system;

blow molding the preform into a flexible pouch that is not self-supportive;

filling the flexible pouch with a desired product;

closing or capping the filled pouch;

placing the pouch in a rigid container; and

releasing the preform from the preform handling system

wherein the handling system handles the preform and pouch by the neck portion throughout the process.

23. (Previously Presented) The process of Claim 22 wherein said process further comprises decorating and/or dressing the pouch.

24. (Previously Presented) The process of Claim 23 wherein said pouch is filled prior to decorating and/or dressing of the pouch.

25. (Canceled).

26. (Previously Presented) The process of Claim 25 wherein said pouch is filled prior to placing the pouch in a rigid container.

27. (Previously Presented) The process of Claim 26 wherein said rigid container is a box.

28. (Previously Presented) The process of Claim 22 wherein said pouch comprises at least one layer.

29. (Previously Presented) The process of Claim 28 wherein at least one layer comprises polyethylene terephthalate or polypropylene.

30. (Previously Presented) The process of Claim 22 wherein said pouch has one or more exterior layers comprising a material selected from the group consisting of polyethylene, polypropylene, modified polyolefins, modified elastomers, polystyrene, thermoplastic

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polyurethane, copolyester barrier materials, phenoxy-type thermoplastics, polyamides, polyethylene naphthalate, polyethylene naphthalate copolymers, polyethylene naphthalate/polyethylene terephthalate blends, polyethylene terephthalate, compatibilized polymer blends, and combinations thereof.